



Recipe Name: Sloppy Joes

File No:

Recipe Adapted From:



Child Nutrition Recipe Box

Grade Group (s): K-8, 9-12	HACCP Process <input type="checkbox"/> #1 No Cook <input type="checkbox"/> #2 Cook & Serve Same Day <input type="checkbox"/> #3 Includes Cooling Step
Number of Portions: 100	
Portion Size: 1 each	
Serving Utensil:	
Servings per Pan:	

Ingredients	Weight	Measure
Onions, Raw, Chopped	1¼ lbs	
Beef Crumbles, Cooked, Frozen, USDA #100134	14½ lbs	
Oil, Olive		¼ cup
Garlic, Powdered		2 Tbsp
Mustard, Dry		¼ cup
Pepper, Ground		2 tsp
Sugar, Brown		¾ cup
Water		1 qt
Vinegar, White		2¼ cup
Ketchup		5⅓ cup
Tomato Paste, Canned, USDA #100327		½ #10 can
Onions, Green	½ lbs	
Bun, Hamburger, WG (at least 56 g each)		100 each

Procedure
<ol style="list-style-type: none"> Sauté onions in oil for 5 minutes. Add garlic, mustard, pepper, and Add garlic, mustard, pepper, and sugar. Cook uncovered over medium-high heat, stir occasionally, for about 2 minutes. Add beef crumbles, heat thoroughly, to 165°F for at least 15 seconds. Add water, vinegar, ketchup, and tomato paste. Stir well, heat uncovered over medium-high heat for another 2 minutes. Reduce heat to medium. Add green onions, simmer uncovered for about 10 minutes. Divide Sloppy Joe mixture between 4 steam table pans (12" x 20" x 2½"). Place bottom half of each bun on a sheet pan, use 8 pans (18" x 26" x 1"). Portion at least 2½ oz Sloppy Joe mixture onto bottom half of each bun. Place top half of bun on top of each. CCP: Hold for hot service at 135°F or higher.

Meal Component Contribution		
Meat/Meat Alternate: 2 oz eq		
Vegetable Subgroups		
DG	RO	BPL
	⅓ cup	
S	O	A
Fruit:		
Grains: 2 oz eq		
Based on USDA Food Buying Guide-RAW		

Total Yield	
Weight:	
Number of Pans:	
Pan Size:	
Volume:	
Nutrition Analysis Based on Portion Size	
Calories: 296 kcal	
Saturated Fat (g): 4.81 g	
Sodium (mg): 563.02 mg	
Calculated using NutriKids	

Equipment (if not specified in procedures above):

DG - dark green RO - red orange BPL - bean, peas, legumes
S - starchy O - other A - additional